



| SUFFIX | MATERIAL            | FINISH   |
|--------|---------------------|----------|
| F      | STAINLESS STEEL 416 | HARDENED |

| TOLERANCES |        |        |        |
|------------|--------|--------|--------|
| INCH       |        | METRIC |        |
| .XX        | ± .016 | .X     | ± .4   |
| .XXX       | ± .005 | .XX    | ± .13  |
| BORE       | + .001 | BORE   | + .026 |

| CATALOG NO.    | SUFFIX | BORE  |       | WI   |      | LE   |       | TH   |      | CR  |     | SCREW |
|----------------|--------|-------|-------|------|------|------|-------|------|------|-----|-----|-------|
|                |        | IN    | MM    | IN   | MM   | IN   | MM    | IN   | MM   | IN  | MM  |       |
| SH13-1315.1181 | F      | .1181 | 3.000 | .196 | 4.98 | .290 | 7.37  | .150 | 3.81 | .26 | 6.6 | 2-56  |
| SH13-1315.1250 | F      | .1250 | 3.175 |      |      |      |       |      |      |     |     |       |
| SH13-1415.1406 | F      | .1406 | 3.571 | .210 | 5.33 | .304 | 7.72  | .150 | 3.81 | .27 | 6.9 | 2-56  |
| SH13-1415.1417 | F      | .1417 | 3.600 |      |      |      |       |      |      |     |     |       |
| SH13-1515.1562 | F      | .1562 | 3.967 | .226 | 5.74 | .320 | 8.13  | .150 | 3.81 | .28 | 7.1 | 2-56  |
| SH13-1515.1574 | F      | .1574 | 4.000 |      |      |      |       |      |      |     |     |       |
| SH13-1615.1718 | F      | .1718 | 4.364 | .242 | 6.15 | .336 | 8.53  | .150 | 3.81 | .29 | 7.4 | 2-56  |
| SH13-1615.1811 | F      | .1811 | 4.600 |      |      |      |       |      |      |     |     |       |
| SH13-1715.1875 | F      | .1875 | 4.763 | .258 | 6.55 | .352 | 8.94  | .150 | 3.81 | .30 | 7.6 | 2-56  |
| SH13-1715.1968 | F      | .1968 | 5.000 |      |      |      |       |      |      |     |     |       |
| SH13-1715.2031 | F      | .2031 | 5.159 | .274 | 6.96 | .368 | 9.35  | .150 | 3.81 | .31 | 7.9 | 2-56  |
| SH13-1815.2187 | F      | .2187 | 5.555 | .288 | 7.32 | .382 | 9.70  | .150 | 3.81 | .32 | 8.1 | 2-56  |
| SH13-1815.2205 | F      | .2205 | 5.600 |      |      |      |       |      |      |     |     |       |
| SH13-1915.2343 | F      | .2343 | 5.951 | .304 | 7.72 | .398 | 10.11 | .150 | 3.81 | .33 | 8.4 | 2-56  |
| SH13-1915.2362 | F      | .2362 | 6.000 |      |      |      |       |      |      |     |     |       |
| SH13-2015.2500 | F      | .2500 | 6.350 | .320 | 8.13 | .414 | 10.52 | .150 | 3.81 | .35 | 8.9 | 2-56  |
| SH13-2015.2598 | F      | .2598 | 6.600 |      |      |      |       |      |      |     |     |       |